## **Gradall Forklift Parts**

Gradall Forklift Parts - The Gradall excavator was the idea of two brothers Ray and Koop Ferwerda. The excavator was created In the 1940's throughout WWII, when there was a scarcity of labourers. The brothers faced the problems of a depleted workforce because of the war. As partners in their Cleveland, Ohio construction company known as Ferwerda-Werba-Ferwerda they lacked the available laborers to be able to carry out the delicate tasks of grading and finishing on their interstate projects. The Ferwerda brothers opted to make a machine that will save their company by making the slope grading task more efficient, less manual and easier.

The first excavator prototype consisted of a machine with two industrial beams on a rotating platform fixed to a second-hand truck. There was a telescopic cylinder which was utilized to move the beams back and forth. This allowed the fixed blade at the far end of the beams to pull or push the dirt. Soon enhancing the first design, the brothers made a triangular boom to add more strength. Furthermore, they added a tilt cylinder which let the boom turn 45 degrees in both directions. A cylinder was positioned at the rear of the boom, powering a long push rod to enable the machine to be equipped with either a blade or a bucket attachment.

Gradall launched in the year 1992, with the introduction of the new XL Series hydraulics, the most ground-breaking adjustment in their machines ever since their invention. This new system of top-of-the-line hydraulics allowed the Gradall excavator to provide high productivity and comparable power to the more traditional excavators. The XL Series put an end to the first Gradall equipment power drawn from gear pumps and low pressure hydraulics. These conventional systems effectively handled grading and finishing work but had a hard time competing for high productivity jobs.

Gradall's new XL Series excavators showed more ability to dig and lift materials. With this series, the models were produced with a piston pump, high-pressure system of hydraulics which showed marked improvement in boom and bucket breakout forces. The XL Series hydraulics system was likewise developed along with a load-sensing capability. Traditional excavators make use of an operator in order to choose a working-mode; where the Gradall system can automatically adjust the hydraulic power meant for the work at hand. This makes the operator's general job easier and even saves fuel simultaneously.

When the new XL Series hydraulics reached the market, Gradall was thrust into the extremely competitive industrial machinery market that are designed to tackle excavating, demolition, pavement removal and other industrial jobs. The introduction of the new telescoping boom helped to further improve the excavator's marketability. The telescoping boom gives the excavator the ability to better position attachments and to work in low overhead areas.